

48 pages folded in 8-page signatures

Sig.	Sheet	Side	Left page	Right page
1	1	Front	8	1
1	1	Back	2	7
1	2	Front	6	3
1	2	Back	4	5
2	1	Front	16	9
2	1	Back	10	15
2	2	Front	14	11
2	2	Back	12	13
3	1	Front	24	17
3	1	Back	18	23
3	2	Front	22	19
3	2	Back	20	21
4	1	Front	32	25
4	1	Back	26	31
4	2	Front	30	27
4	2	Back	28	29
5	1	Front	40	33
5	1	Back	34	39
5	2	Front	38	35
5	2	Back	36	37
6	1	Front	48	41
6	1	Back	42	47
6	2	Front	46	43
6	2	Back	44	45

Fold each sheet in half so the printed pairs land in reading order. Outer sheets wrap around inner sheets.